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# **Inverse Heat Conduction Estimation of Inner Wall Temperature Fluctuations under Turbulent Penetration**

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Turbulent penetration can occur when hot and cold fluids mix in a horizontal T-junction pipe at nuclear plants. Caused by the unstable turbulent penetration, temperature fluctuations with large amplitude and high frequency can lead to time-varying wall thermal stress and even thermal fatigue on the inner wall. Numerous cases, however, exist where inner wall temperatures cannot be measured and only outer wall temperature measurements are feasible. Therefore, it is one of the popular research areas in nuclear science and engineering to estimate temperature fluctuations on the inner wall from measurements of outer wall temperatures without damaging the structure of the pipe. In this study, both the one-dimensional (1D) and the two-dimensional (2D) inverse heat conduction problem (IHCP) were solved to estimate the temperature fluctuations on the inner wall. First, numerical models of both the 1D and the 2D direct heat conduction problem (DHCP) were structured in MATLAB, based on the finite difference method with an implicit scheme. Second, both the 1D IHCP and the 2D IHCP were solved by the steepest descent method (SDM), and the DHCP results of temperatures on the outer wall were used to estimate the temperature fluctuations on the inner wall. Third, we compared the temperature fluctuations on the inner wall estimated by the 1D IHCP with those estimated by the 2D IHCP in four cases: (1) when the maximum disturbance of temperature of fluid inside the pipe was 3°C, (2) when the maximum disturbance of temperature of fluid inside the pipe was 30°C, (3) when the maximum disturbance of temperature of fluid inside the pipe was 160°C, and (4) when the fluid temperatures inside the pipe were random from  $50^{\circ}$ C to  $210^{\circ}$ C.

# Keywords: IHCP; SDM; Temperature fluctuations; Turbulent penetration

# Introduction

Thermal fatigue is one of the most important degradation issues for heavy nuclear components. Fatigue damage evaluation by measuring the outer wall temperatures is useful for maintaining the integrity of heavy nuclear components. Inverse heat conduction problem (IHCP) is often applied in those engineering problems in which

direct measurements of temperatures on the inner wall are not possible.

The solution of IHCP has received considerable interest because of numerous important applications in science and engineering. In a recent paper Dou et al. [1] investigated an IHCP to determine the heat transfer characteristics of a water jet on a stainless steel plate. Liu and Takase [2] solved an IHCP to obtain the surface heat

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flux and surface temperature of a block by using the measured inner temperature data as input.

The solution of IHCP is not new, particularly in the field to estimate the thermal fatigue of a pipe under thermal stratification. Lu et al. [3, 4] investigated both two-dimensional and three-dimensional IHCPs to estimate the unknown transient fluid temperatures near the inner wall of a pipe elbow. However, the solution of IHCP is still new, in the field to estimate the thermal fatigue of a pipe under turbulent penetration.

A variety of numerical techniques have been proposed for the solution of IHCPs: (1) Levenberg-Marquardt method (LMM) (An IHCP was solved by LMM to identify the thermophysical properties of soil [5]. An IHCP was solved by LMM to determine the optimal geometry of the fillers between two conductive bodies in a twodimensional multiple-region domain [6]). (2) Leastsquares method (LSM) (Using the weighted LSM, we formulated an inverse problem of textile thickness-heat conductivity-porosity determination (IPT (THP) D) into a function minimization problem [7]. The temperaturedependent thermal diffusivities of two alloys were determined by solving an IHCP by LSM [8]). (3) Conjugate gradient method (CGM) (An IHCP was solved by CGM to identify the heat losses at the jaws of a tensile testing machine [9]. An IHCP was solved by CGM to estimate the time-dependent heat flux by using temperature distribution at a point in a three-layer system [10]). (4) Genetic algorithm (GA) (An IHCP was solved by GA to identify the conductive and radiative parameters of a semitransparent sample [11]. An IHCP was solved by GA to determine the thermal conductivity of lumber [12]). (5) Steepest descent method (SDM) (An IHCP was solved by the SDM to identify the boundary of unknown inclusions inside an object by applying a heat source and measuring the induced temperature near the boundary of the sample [13]. A solution of an IHCP was obtained by the SDM to

determine the waste heat flux from a helicon plasma discharge by using the transient surface temperature measurements obtained from infrared thermography [14]). The SDM, which has great potential in solving IHCP, transforms the inverse problem to the solution of three problems, namely, the direct problem, the sensitivity problem, and the adjoint problem [15]. Although the SDM has great potential in solving IHCP, its validity in solving IHCP for a T-junction pipe under turbulent penetration has never been examined.

In this study, the SDM was used to solve both the onedimensional (1D) and the two-dimensional (2D) IHCPs in order to estimate the inner wall temperature fluctuations in a horizontal T-junction pipe under turbulent penetration.

# Physical and mathematical models

#### (1) Direct heat conduction problem

The fatigue test specimen is horizontal and shown in Fig. 1. Turbulent penetration can occur when hot and cold fluids mix in a horizontal T-junction pipe. Our work is aimed to estimate fatigue of pipes under turbulent penetration. Fig. 2 shows the two-dimensional physical model of the main pipe and the branch pipe of a horizontal T-junction pipe. The inner and outer walls are both subjected to the convective boundary condition.

The governing equation for the direct heat conduction problem (DHCP) to calculate the temperature fluctuations on the inner wall is

$$\frac{\partial T}{\partial \tau} = \alpha \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2}\right) \quad (x, y) \in \Omega \tag{1}$$

where T is the temperature;  $\alpha$  is the thermal diffusivity of the stainless steel pipe; x and y are the space variables;  $\tau$  is the time variable; and  $\Omega$  is the computational domain.

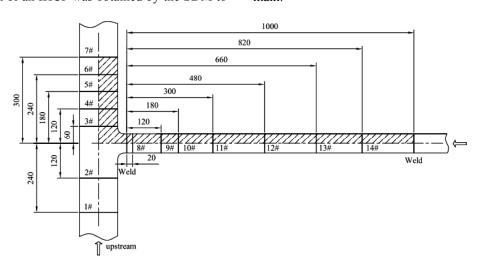


Fig. 1 Fatigue test specimen.

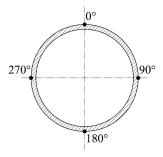


Fig. 2 Physical model.

The corresponding boundary conditions are

$$-\lambda \left(\frac{\partial T}{\partial n}\right)_{\text{w,out}} = h_{\text{out}} \left(T_{\text{f,out}} - T_{\text{w,out}}\right) \quad (x, y) \in \text{outer wall } (2)$$

$$-\lambda \left(\frac{\partial T}{\partial n}\right)_{w,\text{in}} = h_{\text{in}} \left(T_{f,\text{in}} - T_{w,\text{in}}\right) \quad (x, y) \in \text{inner wall}$$
 (3)

where  $\lambda$  is the thermal conductivity of the stainless steel pipe, n is the direction vector normal to the boundary wall, h is the convection heat transfer coefficient,  $T_{\rm f}$ is the fluid temperature, and  $T_w$  is the wall temperature. The subscripts in and out represent the inner and outer walls, respectively.

The initial condition is

$$T(x, y, 0) = T_0(x, y)$$
 (4)

Where  $T_0(x, y)$  is the initial pipe temperature.

(2) Inverse heat conduction problem

When we know all the boundary conditions and the initial condition, the unsteady two-dimensional DHCP can be solved with commercial CFD codes such as FLUENT. However, numerous cases exist where the boundary condition on the inner wall is unknown. In these cases, a direct solution with commercial CFD code is not available, and we have to develop programs to solve an IHCP

During the IHCP solution, a DHCP numerical model is structured with an implicit scheme based on the finite difference method. Then the boundary condition on the inner wall is repeatedly assumed and the corresponding DHCP is repeatedly solved to compare the calculated outer wall temperatures with the measured values. The IHCP can be treated as an optimization problem; therefore, we use an objective function based on the leastsquares method to solve the IHCP:

$$J = \sum_{n=1}^{N} \sum_{m=1}^{M} [T_{n,m,\text{cal}} - T_{n,m,\text{mea}}]^2$$
 (5)

where  $T_{n, m, cal}$  is the calculated temperature on the outer wall,  $T_{n, m, \text{mea}}$  is the measured temperature on the outer wall, m denotes the number of measure points on the outer wall, n denotes the number of time steps, M is the total number of measure points on the outer wall, and N is the total number of time steps.

The consistency between the calculated temperatures and the measured temperatures acts as a constraint on the optimization problem. During the optimization, the steepest descent method (SDM) is used to determine the search direction and step size for each iteration. The temperature on the outer wall varies with the temperature on the inner wall; i.e.,  $T_{n, m, \text{cal}}$  is a function of  $T_{\text{in}}$ :

$$T_{n\,m\,\text{cal}} = \varphi(T_{\text{in}}) \tag{6}$$

where  $T_{n, m, cal}$  is the calculated temperature on the outer wall, and  $T_{\rm in}$  is the temperature on the inner wall. Furthermore, J is a function of  $T_{\rm in}$ , and we can get the optimization problem:

$$\min J = J(T_{\rm in}) \tag{7}$$

The optimization problem can be solved by the following iterative formula:

$$T_{\rm in}^{(b+1)} = T_{\rm in}^{(b)} + \lambda_b d^{(b)}$$
 (8)

where b denotes the number of iterations,  $T_{\rm in}^{(b)}$  is the approximate root of the optimization problem after b iterations,  $d^{(b)}$  is the search direction when  $T_{in}$  equals  $T_{in}^{(b)}$ , and  $\lambda_b$  is the step size when  $T_{\rm in}$  equals  $T_{\rm in}^{(b)}$ . When we use the SDM,  $d^{(b)}$  will be the steepest descent direction:

$$d^{(b)} = -\nabla J(T_{\rm in}{}^b) \tag{9}$$

and 
$$\lambda_b$$
 will meet the following condition:  

$$J(T_{\text{in}}^{(b)} + \lambda_b d^{(b)}) = \min_{\lambda \ge 0} J(T_{\text{in}}^{(b)} + \lambda d^{(b)})$$
(10)

The computational procedure for the solution of the IHCP is summarized as follows and shown in Fig. 3:

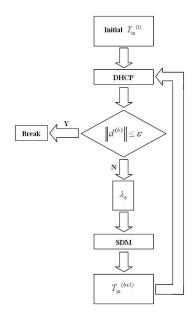


Fig. 3 Flowchart of solution of IHCP.

Step1. Set an initial  $T_{\rm in}^{(1)}$ , use a small positive number  $\varepsilon$  as the stopping criterion, and set b equal to 1; Step2. Solve the DHCP;

Step3. Compute the steepest descent direction  $d^{(b)}$ ; Step4. If  $d^{(b)}$  meets the condition:  $||d^{(b)}|| \le \varepsilon$ , terminate the iteration process. Otherwise, compute the step size  $\lambda_b$ ; Step5. Compute  $T_{\text{in}}^{(b+1)}$ , set b equal to b+1, and go to Step2.

#### **Results and discussion**

Both the 1D IHCP and the 2D IHCP were solved with temperatures on the outer wall obtained from the DHCP results to estimate the temperatures on the inner wall. Furthermore, we compared the temperatures on the inner wall estimated by 1D IHCP with those estimated by 2D IHCP in four cases: (1) when the maximum disturbance of temperature of fluid inside the pipe was  $3^{\circ}\text{C}$ , (2) when the maximum disturbance of temperature of fluid inside the pipe was  $30^{\circ}\text{C}$ , (3) when the maximum disturbance of temperature of fluid inside the pipe was  $160^{\circ}\text{C}$ , and (4) when the fluid temperatures inside the pipe were random from  $50^{\circ}\text{C}$  to  $210^{\circ}\text{C}$ .

(1) When the maximum disturbance of temperature of fluid inside the pipe was  $3^{\circ}$ C

Fig. 4 shows the comparisons at 0°, 90°, 180°, and 270° from 0 s to 15 s, and we can see that the 1D IHCP and 2D IHCP results show the same trend. Table 1 shows the average, maximum, and minimum relative errors, and we can see that the maximum relative error of 0.32% (shown in red and bold) occurs at 180°.

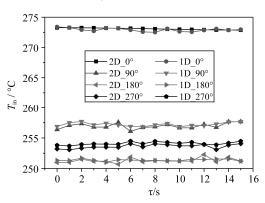


Fig. 4 Comparisons between 1D and 2D estimated inner wall temperatures under case (1)(when the maximum disturbance of temperature of fluid inside the pipe was 3°C).

**Table 1** Average, maximum, and minimum relative errors under case (1).

	Ave (%)	Max (%)	Min (%)
IHCP_1D (0°)	0.08	0.20	0.00
IHCP_1D (90°)	0.13	0.31	0.01
IHCP_1D (180°)	0.11	0.32	0.00
IHCP_1D (270°)	0.19	0.31	0.02

(2) When the maximum disturbance of temperature of fluid inside the pipe was  $30^{\circ}$ C

Fig. 5 shows the comparisons at 0°, 90°, 180°, and 270° from 0 s to 15 s, and we can see that the 1D IHCP and 2D IHCP results also show the same trend. The average, maximum, and minimum relative errors are shown in Table 2. The maximum relative error of 1.74% (shown in red and bold) also occurs at 180°. But the average, maximum, and minimum relative errors increase as the maximum disturbance of temperature of fluid inside the pipe increases from 3°C to 30°C.

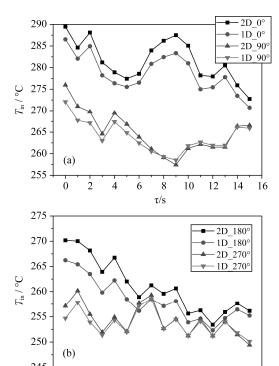


Fig. 5 Comparisons between 1D and 2D estimated inner wall temperatures under case (2)(when the maximum disturbance of temperature of fluid inside the pipe was 30°C).

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τ/s

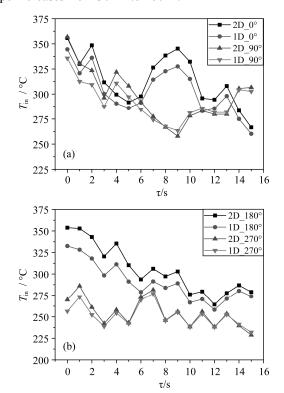
**Table 2** Average, maximum, and minimum relative errors under case (2).

	Ave (%)	Max (%)	Min (%)
IHCP_1D (0°)	1.02	1.45	0.68
IHCP_1D (90°)	0.50	1.42	0.07
IHCP_1D (180°)	1.04	1.74	0.36
IHCP_1D (270°)	0.26	0.95	0.01

(3) When the maximum disturbance of temperature of fluid inside the pipe was  $160^{\circ}$ C

Fig. 6 shows the comparisons at 0°, 90°, 180°, and 270° from 0 s to 15 s, and we can see that the 1D IHCP

and 2D IHCP results also show the same trend. The average, maximum, and minimum relative errors are shown in Table 3. The maximum relative error of 7.29% (shown in red and bold) also occurs at  $180^{\circ}$ . But the average, maximum, and minimum relative errors increase as the maximum disturbance of temperature of fluid inside the pipe increases from  $30^{\circ}$ C to  $160^{\circ}$ C.



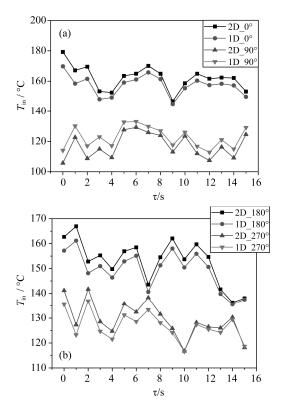
**Fig. 6** Comparisons between 1D and 2D estimated inner wall temperatures under case (3)(when the maximum disturbance of temperature of fluid inside the pipe was 160°C).

**Table 3** Average, maximum, and minimum relative errors under case (3).

	Ave (%)	Max (%)	Min (%)
IHCP_1D (0°)	3.42	5.15	1.93
IHCP_1D (90°)	2.30	5.91	0.29
IHCP_1D (180°)	4.68	7.29	1.83
IHCP_1D (270°)	1.43	4.97	0.08

(4) When the fluid temperatures inside the pipe were random from  $50^{\circ}\text{C}$  to  $210^{\circ}\text{C}$ 

Fig.7 shows the comparisons at 0°, 90°, 180°, and 270° from 0 s to 15 s, and we can see that the 1D IHCP and 2D IHCP results also show the same trend. The average, maximum, and minimum relative errors are shown in Table 4. The maximum relative error of 7.87% (shown in red and bold) occurs at 90°. But the average, maximum, and minimum relative errors under case (4) are larger than those under case (3).



**Fig. 7** Comparisons between 1D and 2D estimated inner wall temperatures under case (4)(when the fluid temperatures inside the pipe were random from 50 °C to 210 °C).

**Table 4** Average, maximum, and minimum relative errors under case (4).

	Ave (%)	Max (%)	Min (%)
IHCP_1D (0°)	2.93	5.29	1.29
IHCP_1D (90°)	4.80	7.87	2.03
IHCP_1D (180°)	2.23	3.44	0.39
IHCP_1D (270°)	2.12	4.01	0.12

## **Conclusions**

Both the 1D IHCP program and the 2D IHCP program were developed in MATLAB to estimate the inner wall temperature fluctuations in a horizontal T-junction pipe under turbulent penetration. Furthermore, we compared the 1D IHCP results with the 2D IHCP results under some specific boundary conditions on the inner wall. The results and comparisons showed that

- (1) an algorithm based on the SDM can be applied to solve the IHCP to estimate the inner wall temperature fluctuations in a horizontal T-junction pipe under turbulent penetration;
- (2) the average relative errors in all four cases above were less than 5%, indicating that under some specific cases the 1D IHCP can be used to estimate the inner wall

temperature fluctuations for online monitoring of thermal fatigue in a mixing T-junction pipe.

#### Acknowledgement

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